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#### Mineral Resources Estimates

The information in this presentation that relates to Mineral Resources estimates on the Tapira and Puttalam Projects has been previously announced to ASX (see relevant slides for details). Iluka confirms that it is not aware of any new information or data that materially affects the information included in the original market announcement and that all material assumptions and technical parameters underpinning the estimates in those announcements continue to apply and have not materially changed. Iluka confirms that the form and context in which the Competent Person's findings are presented have not been materially modified from the original market announcements.

# Mineral Sands – Part of Everyday Life 矿砂 – 日常生活的一部分





### lluka's Approach 澳禄卡的方法



#### Objective: Create and deliver value for shareholders

目标:创造和传递价值给股东



#### Three key aspects:

#### 三个关键方面:

- flex asset operation in line with market demand
- 灵活的资产业务与市场需求一致
- preserve and advance growth opportunities
- 保护和推进增长的机会
- · act counter cyclically where appropriate
- 适当的时候采取行动以抵消市场周期变化带来的影响

Organisational capabilities and alignment critical

组织能力和调整很关键

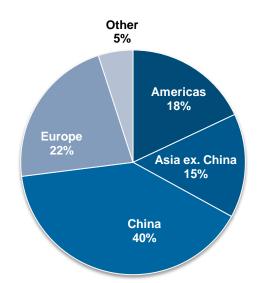
# Company Overview

#### 公司概况



- Largest producer of zircon in the world
- 世界最大的锆英砂生产商
- Significant high grade titanium dioxide producer (rutile and synthetic rutile)
- 重要的高品位钛矿生产商 (金红石和人造金红石)
- ~10 years reserve life; resources<sup>1</sup> ~ 5 times reserves
- **十年的**储量寿命;净储量 **~** 5倍于储量
- Royalty from BHP Billiton's Mining Area C in WA
- 来自于比和必拓位于西澳C矿区的开采税
- Strong balance sheet, 3.9% gearing as at 31 December 2014
- 强**健的**财务报表,截至2014年12月31日,负债比率为3.9%

#### 2014 Revenue by Region



#### Note:

- (1) As of December 2014
- (2) Reflects FY 2014 Revenue Distribution

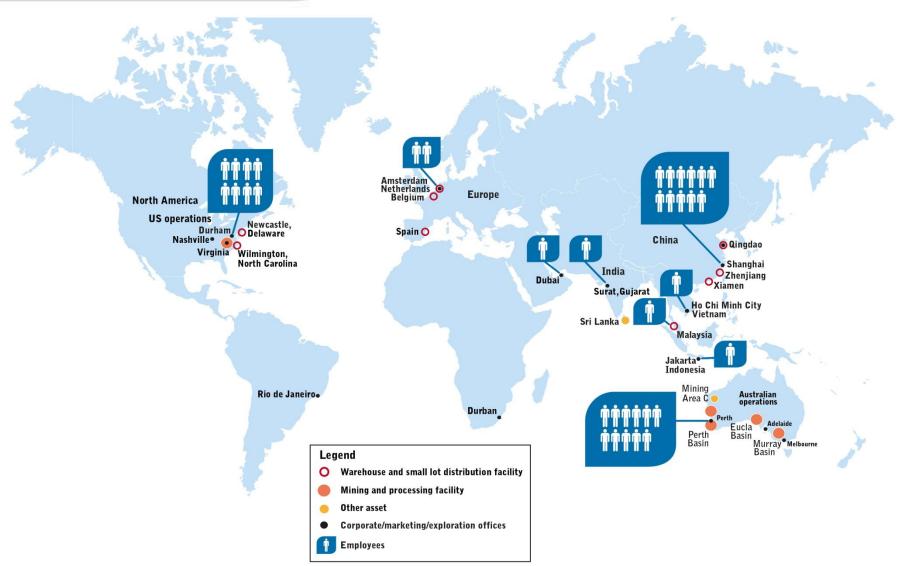
<sup>1</sup> Net of reserves

Notes:

### International Customer Support



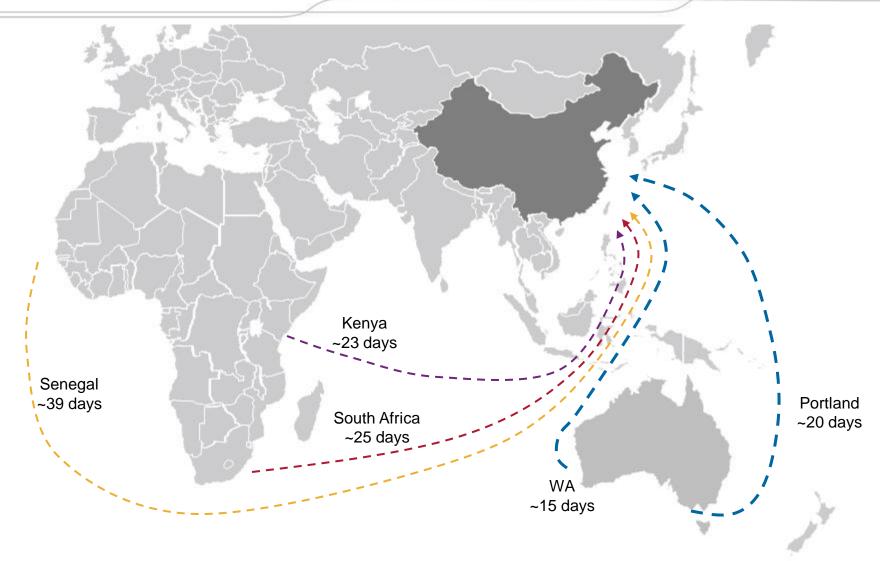
国际客户支持



### Freight Advantage



货运优势



### **Project Development Options**

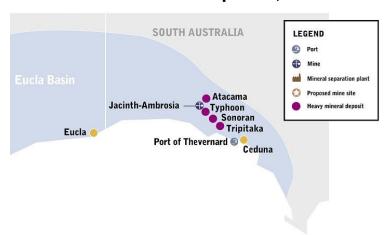
#### 项目发展的选择



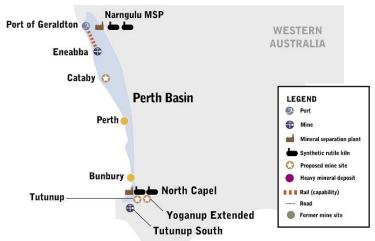
#### **Balranald, New South Wales**



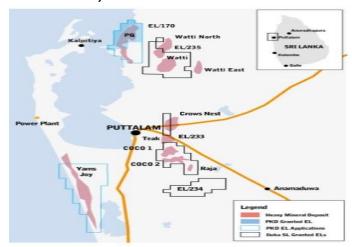
#### **Eucla Basin Satellite Deposits, South Australia**



#### Cataby, Western Australia



#### Puttalam, Sri Lanka



### SR2 Up and Running

#### 人造金红石开炉生产



- SR2 start up in late March 2015
- 人造金红石二厂于2015年三月晚些时候开炉生产
  - Zero recordable safety incidents
  - 生产事故零纪录
  - On time
  - 准时
  - On budget
  - 按计划
  - On specification
  - 按质量
  - Ahead of forecast on production volumes
  - 超出生产的预测



#### Asset Operation Flex – Results

#### 资产业务的灵活 - 结果



- Recent market conditions challenging, but Iluka has maintained:
- 最近的市场环境具有挑战性,但是澳禄卡依然保持着:
  - free cash flow generation
  - 产生现金流
  - balance sheet strength
  - 强健的报表
  - inventory monetisation potential
  - 库**存**变现的潜力
  - production reactivation capability (at low / appropriate capital cost)
  - 重新生产的能力(以适当的低成本)
    - e.g. recent SR kiln reactivation
    - 最近人造金红石炉子重启
  - market development activities
  - 市场拓展活动

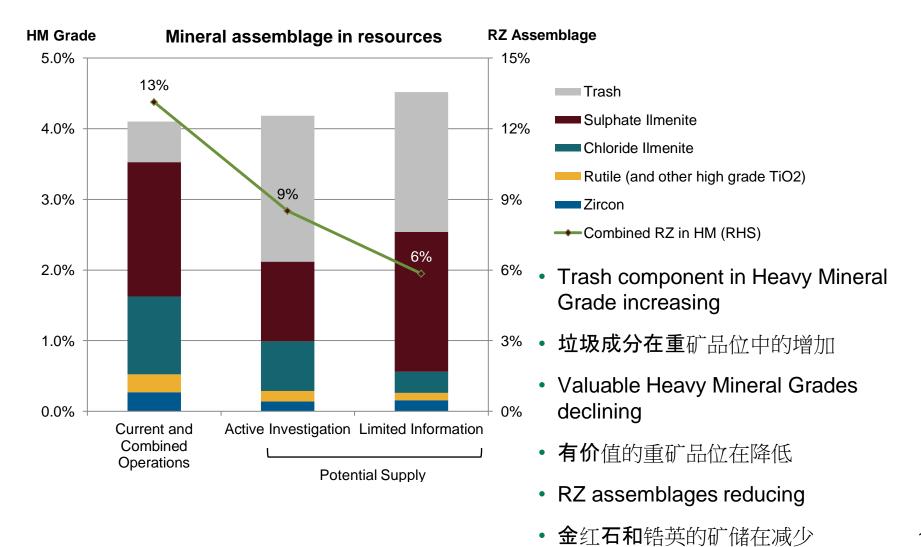


Synthetic Rutile Kiln Perth Basin, Western Australia

### Global Grade and Assemblage Challenges



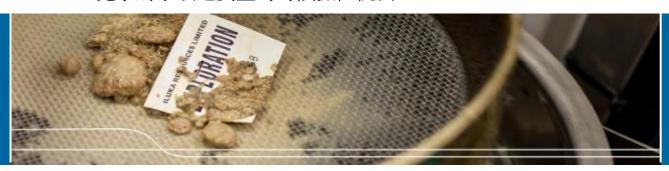
全球矿的品位和矿藏的挑战



#### Exploration 开采



- Consistently and well funded exploration programme ~\$20 million per annum
- 持续并且有很好资金保障的开采项目 **每年两千万澳**币
- Gated approach to exploration expenditure
- 门控的方法来应对开采的支出
- Mineral sands exploration in Australia
- **在澳洲的**矿砂开采
  - testing new concepts in mature basins
  - **在成熟的盆地**测试新的概念
- Increasing international focus
- 增加国际聚焦
  - Sri Lanka, Kazakhstan, Brazil, US, Denmark
  - **斯里兰卡,哈萨克斯坦**,巴西,美国,丹麦
- Targeting 'adjacent' commodity opportunities
- 把**伴生商品的机会做**为目标
- Capturing opportunities when others are 'cash strapped'
- **当其他**竞争对手缺乏资金的时候抓住机会



Consistent Investment in Exploration



## China TiO<sub>2</sub> Feedstock Market

中国钛原料市场



Peter Slyth Vice President TiO<sub>2</sub> Sales - Asia

### China TiO<sub>2</sub> Industry Overview中国钛工业进展



Plants & TiO<sub>2</sub> Feedstocks工厂及钛原料

China's titanium industry consists of over 250 plants;

中国钛工业有大约250家工厂

- Existing Sulphate Pigment, Ti-Sponge, Welding, Fe-Ti plants
   现有硫酸法钛白,海绵钛,焊接,钛铁工厂
- Linked with upgraded products; RI, Sulphate Slag, Chloride Slag, Merchant TiCl<sub>4</sub>
   加上钛原料加工产,例如还原钛,酸渣及高渣, 四氯化钛
- Emerging Chloride Pigment新兴氯化钛白
- Over-capacity and low utilisation rates are a key feature of the TiO<sub>2</sub> industry

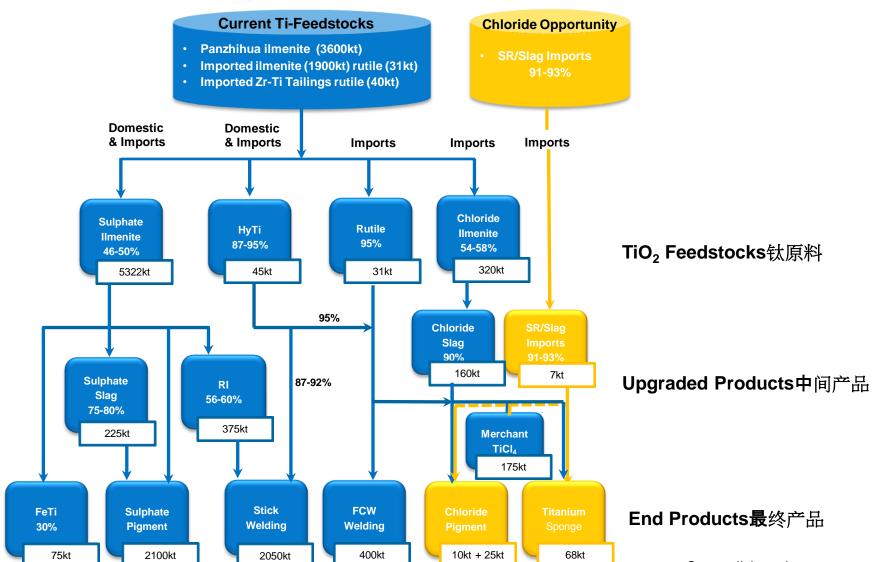
产能过剩,低开工率是目前钛行业现状的一个缩影

### China TiO<sub>2</sub> Feedstock Flowchart

中国钛原料流程图

FY 2014





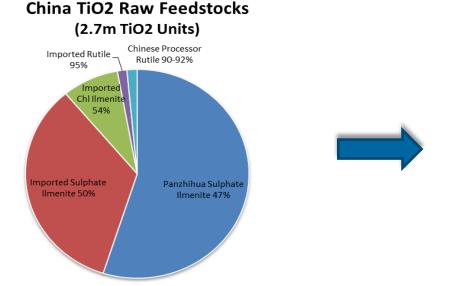
#### China TiO<sub>2</sub> Feedstocks

#### 中国钛原料

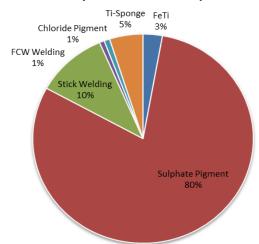
FY 2014



- China requires 2.7m tpa of TiO<sub>2</sub> feedstock units
   中国钛原料需求270万吨Ti
- Sulphate pigment is the dominant end product accounting for 80% of TiO<sub>2</sub> units **硫酸法**钛白对钛原料需求占主导,大约80%钛(以钛单独计算)
- China is partly self-sufficient in ilmenite but also requires high quality TiO<sub>2</sub>
   中国钛矿部分自产自销,同时也需要进口高质量钛原料,如钛矿和金红、满足国内需求。
- Since 2011 Chinese processing plant capacity has expanded to provide TiO<sub>2</sub> feedstocks
   自从2011年,中国加工厂产能增加,供应钛原料



### China TiO2 Feedstock in End Products (2.7m TiO2 Units)



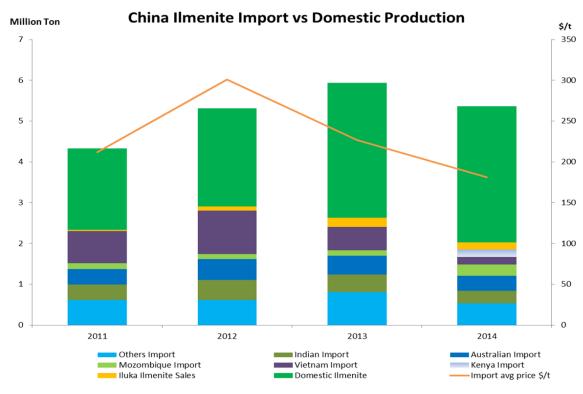
Source: Iluka estimates 16

### China Ilmenite Imports vs Domestic Supply中国



进口钛矿与国产矿对比 2011-2014

- China's domestic ilmenite market share is increasing versus imported ilmenite
  相比进口矿,国产矿份额增加
- African suppliers are replacing Vietnamese and Indian imports
   非洲供应逐渐取代越南和印度进口量
- Ilmenite imports are increasingly chloride slag feedstocks for pigment/sponge end markets 进口矿主要加工高钛渣,供氯化钛白和海绵钛生产终端市场。



Source: Iluka estimates

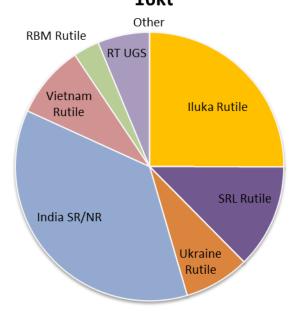
### China Chloride TiO<sub>2</sub> Feedstocks 中国氯化钛原料



#### Chloride Market Share 氯化市场份额

- Chinese slag 90-92% TiO<sub>2</sub> supplies 86% of China's existing chloride market 国产高钛渣和加工天然金红石可以满足86%传统旧的氯化技术需求
- Rutile/synthetic rutile are increasingly important to feed China's new fluid-bed chloride plants
   天然/人造金红石将对新的沸腾氯化钛白发展越来越重要
- Iluka supplied 25% of China's chloride feedstock imports in 2014
   2014 澳禄卡金红石占全部进口的1/4

## 2014 China Chloride TiO2 Feedstock Imports 16kt



Source: Iluka estimates 18

#### **Chloride Pigment Process**

#### 氯化法钛白粉生产流程



#### Plant Economics - Value in Use

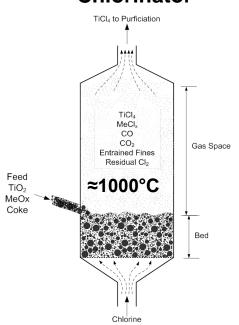
工厂经济——使用价值

- Majority of chloride pigment plants target a "head grade" between 88% and 92% 绝大部分的氯化法钛白粉工厂的目标品位在88%-92%之间
- Feedstocks have unique characteristics requiring extensive testing and optimization:
   原料具有独特性——要求大量的测试和优化
  - value in use models使用价值模型
  - waste generation, by products 废物产生,副产品

TYPICAL CUSTOMER FEEDSTOCK BLEND	
<b>典型的客</b> 户原料混合	

—————————————————————————————————————					
Feedstock 原料	TiO <sub>2</sub> (%)	Value in Use Considerations 使用价值考虑			
Synthetic Rutile 人造金红石	92	High TiO <sub>2</sub> content – good lateral velocity resulting in reduced wear on refractory lining 钛含量高——由于耐火炉衬的磨损降低而提高了利用率			
Chloride Slag 氯化法钛渣	86	Lower ${\rm TiO_2}$ content, higher chlorine consumption, higher waste generation 钛含量低,更高的氯消耗量,更多废物产生			
Target Head Grade 目标品位	90	Provides best economic fit for various parameters 针对不同的参数提供最好的经济使用性			

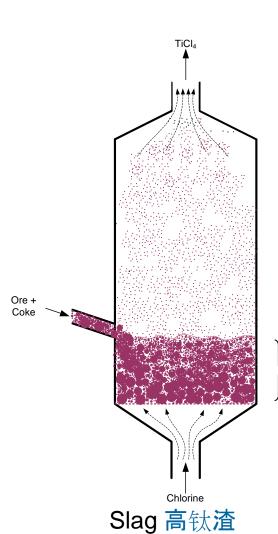
#### Chlorinator

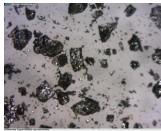


#### Fluid Bed Comparison

#### 沸腾氯化对比







Chinese slag. Angular particles, high fines 中国高钛渣,角粒结构,微粉多

Bed static, poor fluidization

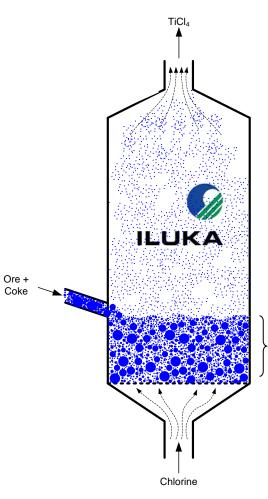
固定床, 流态化差

Coarse fractions settled to base

粗颗粒沉积

Higher CaCl<sub>2</sub> & MgCl<sub>2</sub> increases stickiness

更高的氯化钙和氯化镁, 增加粘度





Capel SR. Rounded grains, few fines Capel人造金红石,球状颗粒,很少微粉

Bed expanded

膨胀床

Better gas/particle contact

更好的气固接触

Low CaCl<sub>2</sub> & MgCl<sub>2</sub> little stickiness

较低的氯化镁和氯化 钙. 粘度低

Synthetic Rutile 人造金红石

### Comparing Iluka SR to Slag

澳禄卡人造金红与高钛渣的比较





Low CaO + MgO.
Less bed stickiness and duct deposits
镁,钙低,较少的板结和灰

尘沉积

Lower waste generated 产生较少的废物

Lower average particle size = better fluidization & fewer fines 平均粒径更小,沸腾氯化率更高。同时较少的微粉

12017					
	SR Premium	Chinese Slag ≈ 92	Chinese Slag ≈ 94		
TiO <sub>2</sub>	92.1	92.0	94.6		
$Al_2O_3$	1.14	1.90	1.41		
CaO + MgO	0.33	1.37	1.88		
Fe(t)	3.6	3.34	2.86		
MnO	1.00	1.41	1.67		
$P_2O_5$	0.03	0.01	0.01		
Waste (all sources)	207 g / torme TiCl <sub>4</sub>	242 kg / tonne TiCl <sub>4</sub>	212 kg / tonne TiCl <sub>4</sub>		
D50 μm	168	235	215		
Size <75 µm	0.7	13.3	12.8		

#### China Chloride Feedstock Market

# 中国氯化原料市场简介



- Chinese government 5-yr plan very supportive of the chloride industry 中国政府的五年计划鼓励氯化工业发展
- However, two key barriers are;然而,面临两个屏障
  - Fluid-bed chloride technology沸腾氯化技术
  - Lack of suitable domestic high grade TiO<sub>2</sub> feedstocks >90% TiO<sub>2</sub> 高品质钛原料
- China's domestic chloride slag capacity expanding but high CaO+MgO limits usage 中国国内高钛渣产能将扩张,但是低钙镁矿有限。
- Continued supply of tailings processor rutile is uncertain with mine closures 需要加工的金红石尾矿供应不稳定伴随者矿厂的关闭
- Iluka has significant rutile/synthetic rutile feedstocks to blend in with Chinese chloride slag 澳禄卡供应充足的天然和人造金红石,这些原料是公认的配比高钛渣的理想原料
- Iluka's CTC will test the most efficient, cost-effective feedstock blends for customers **澳禄卡技**术中心将为客户测试最有效,最节省成本的原料混合。

### Iluka – Investing in China's Future

#### 澳禄卡-投资中国的未来



- Establishment of Iluka China Technical Center opening 2016
   成立澳禄卡中国技术中心 2016年开业
- Regular technical visits to customer production facilities deepen collaboration 经常技术拜访客户的生产线 加深合作
- Educate customers on Iluka's resources, expertise, investment and commitment 给客户灌输澳禄卡的资源,专业性,投资和投入的价值
- Utilise state of the art equipment to optimize Iluka's products in customer formulas 利用最先进的设备来优化澳禄卡产品在客户生产中的应用
- Provide local quality testing capabilities
   提供产品能够本地测试的服务





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